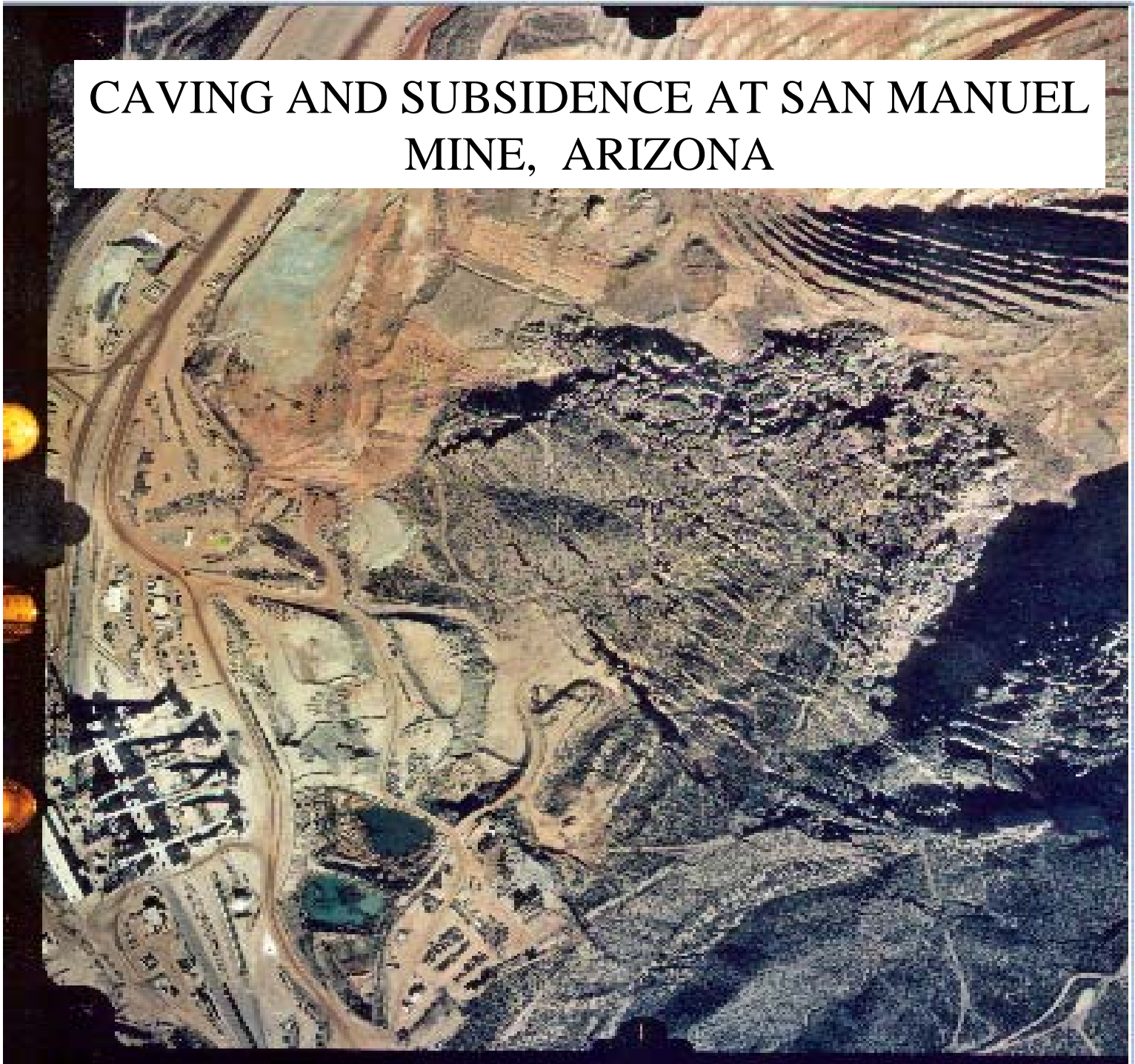
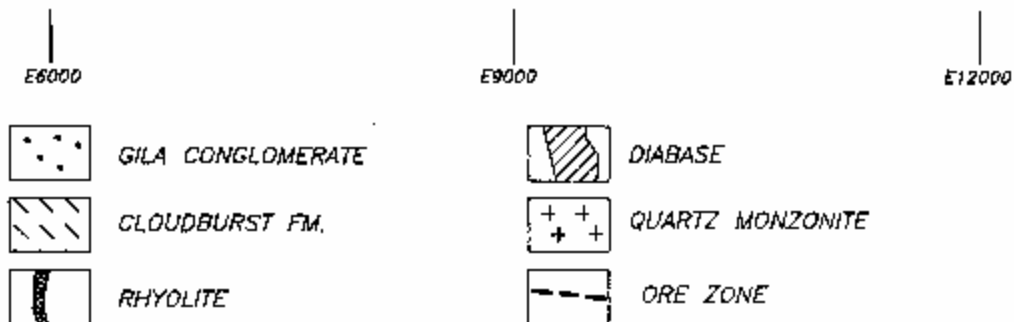
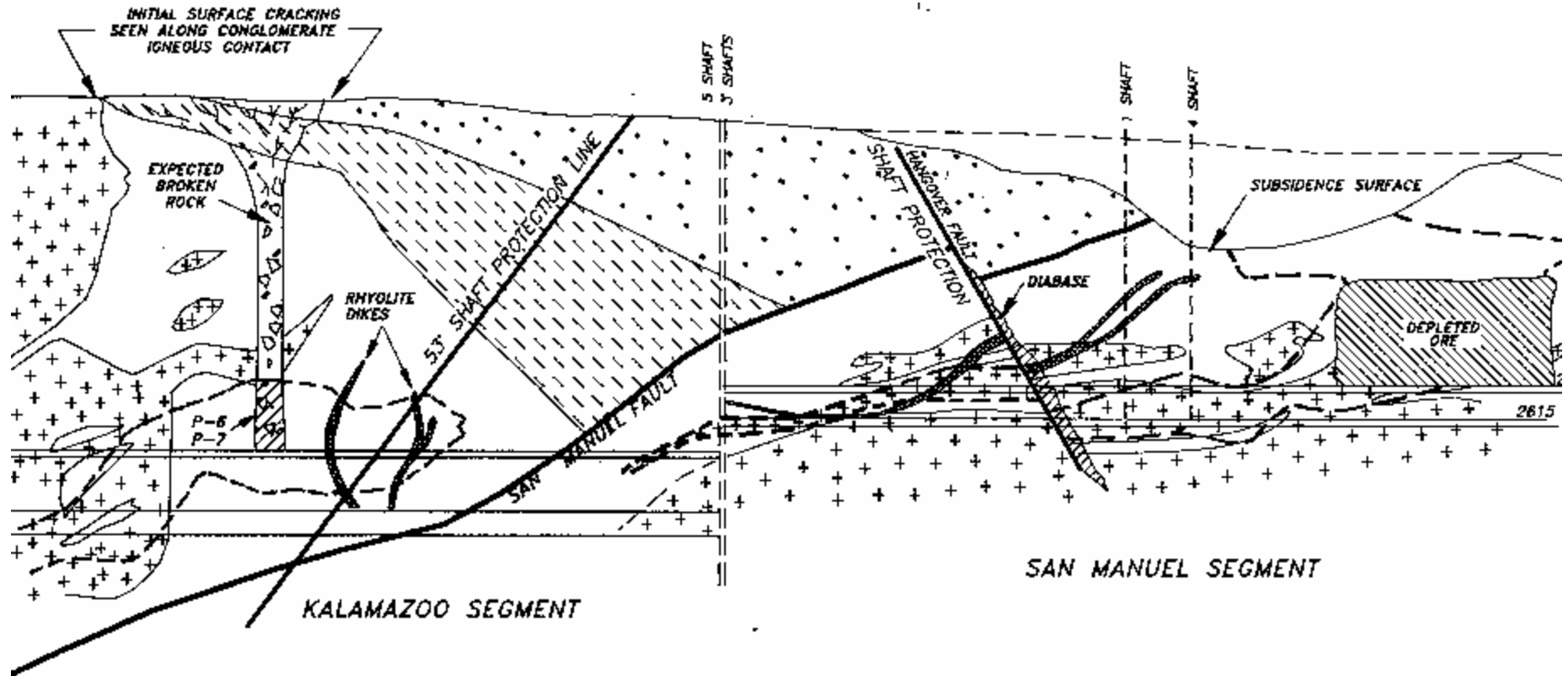


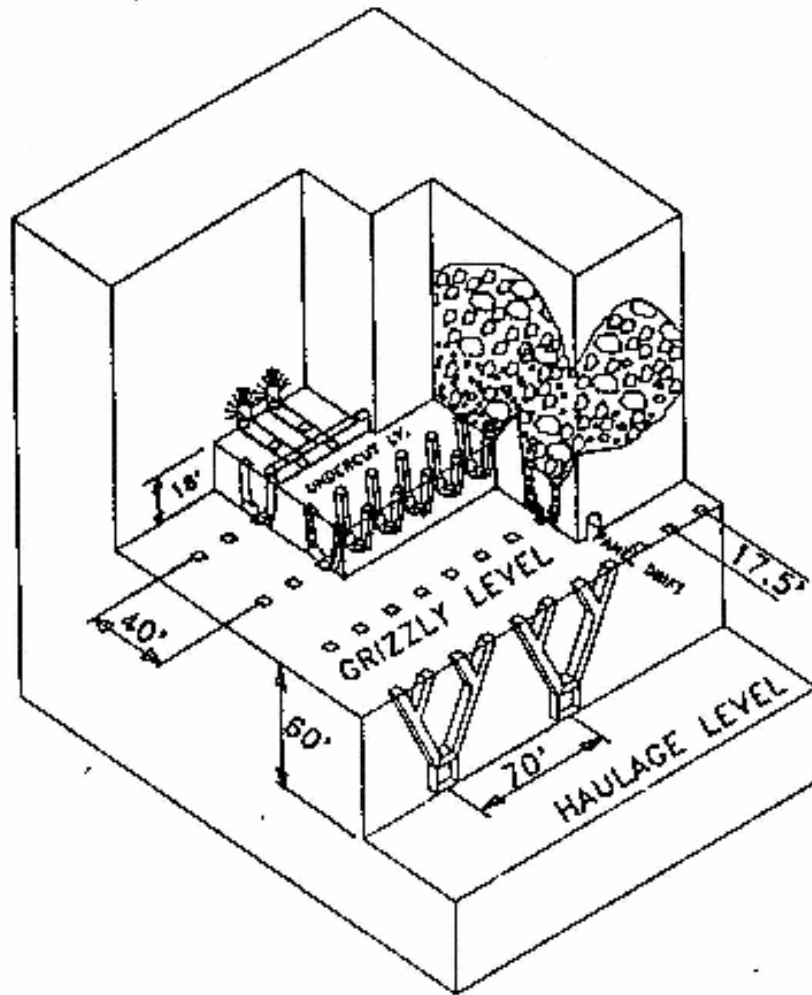
CAVING AND SUBSIDENCE AT SAN MANUEL MINE, ARIZONA



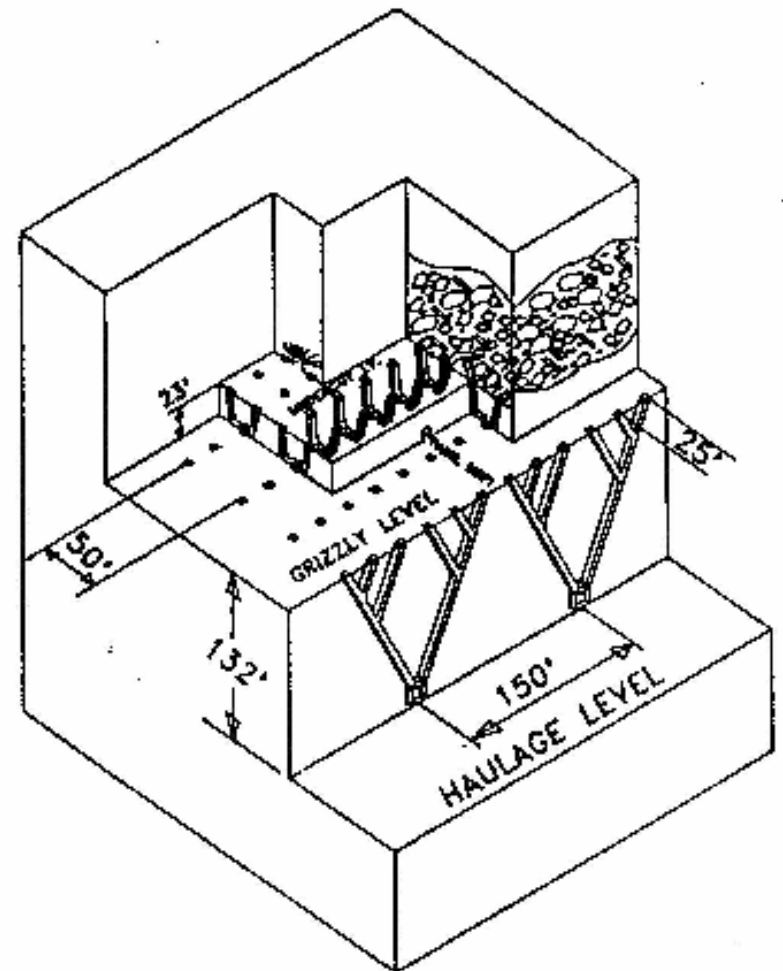
LONG SECTION SAN MANUEL-KALAMAZOO



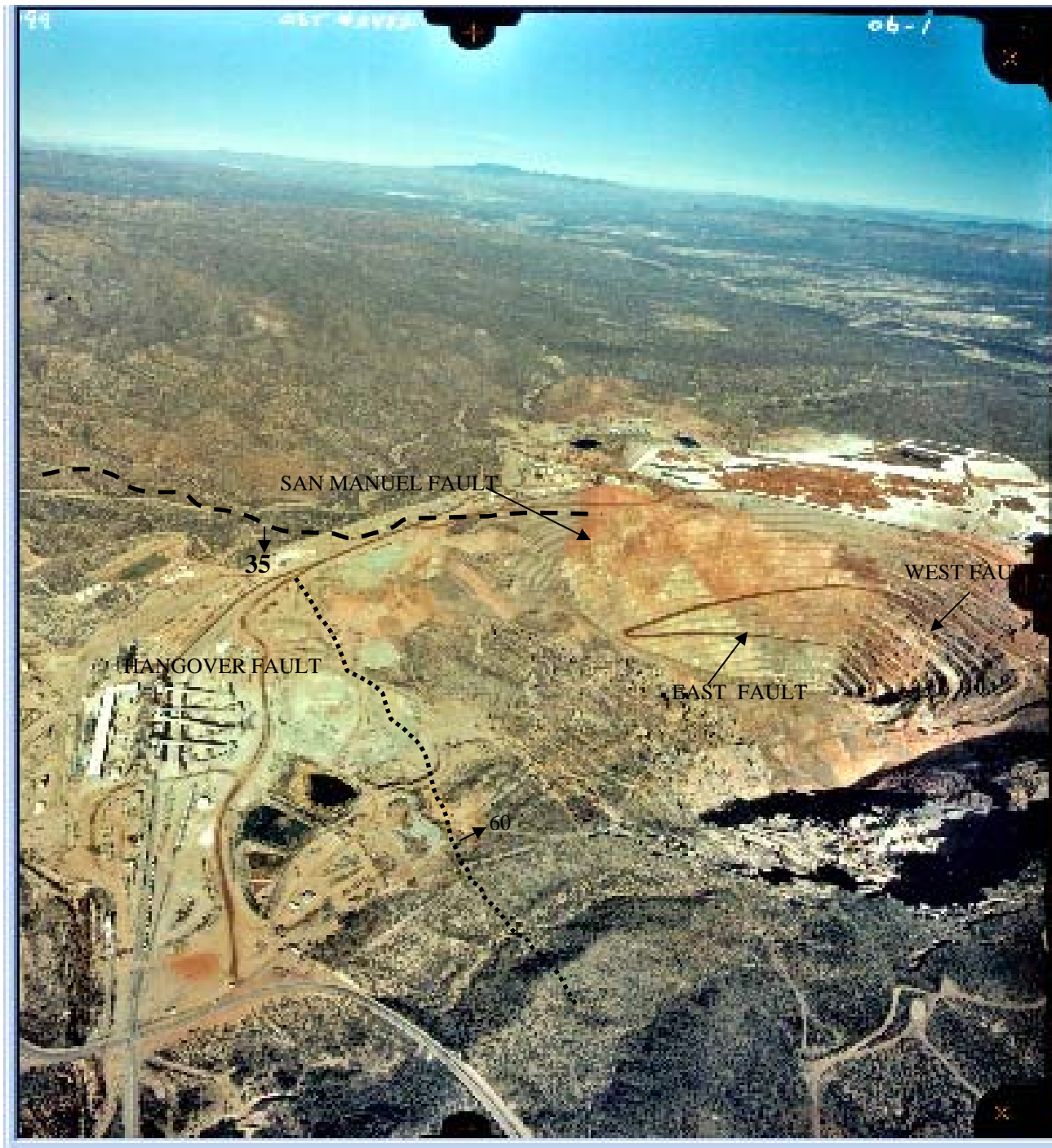
Block Caving Design



CONVENTIONAL DESIGN



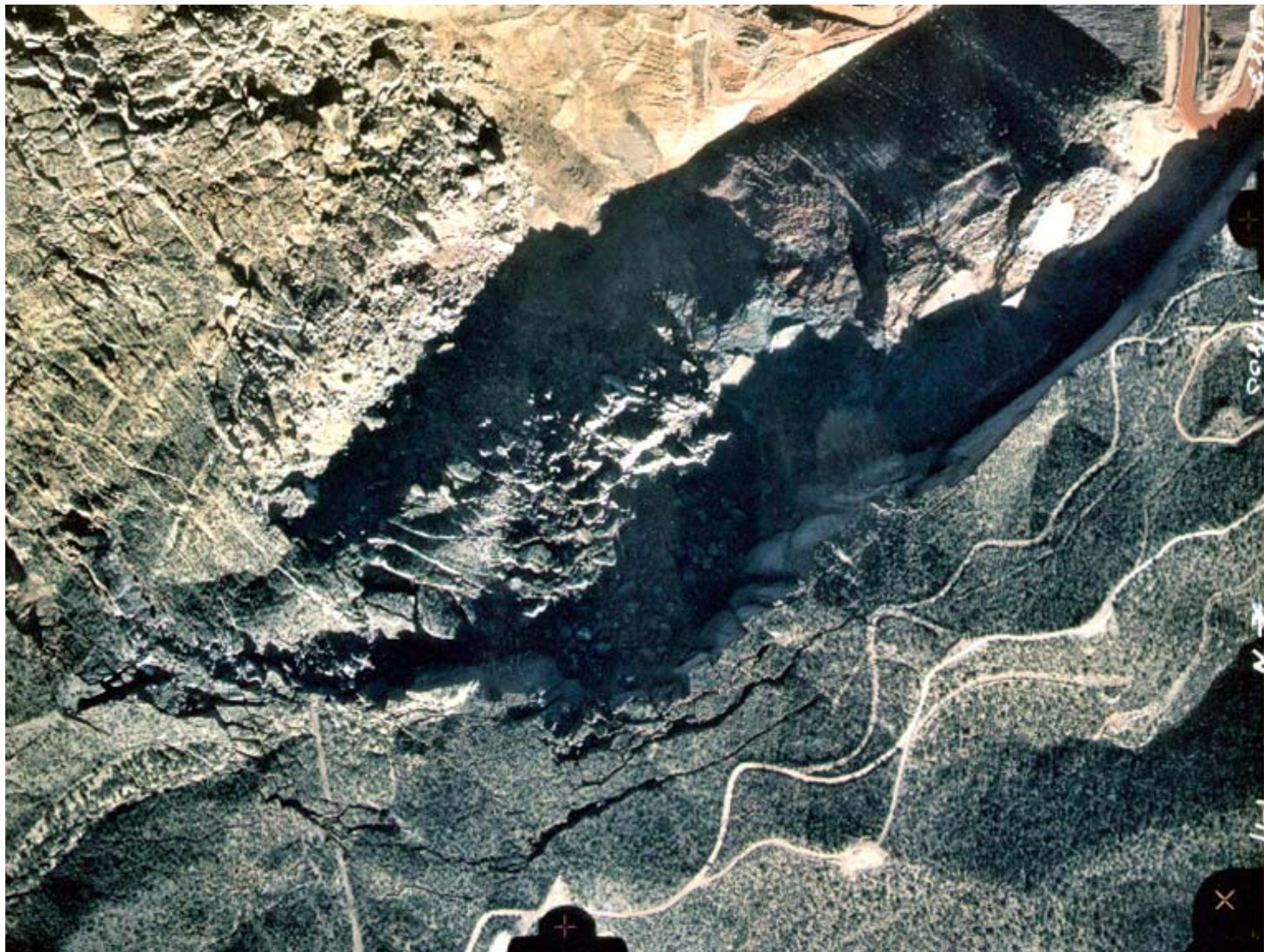
HYBRID DESIGN

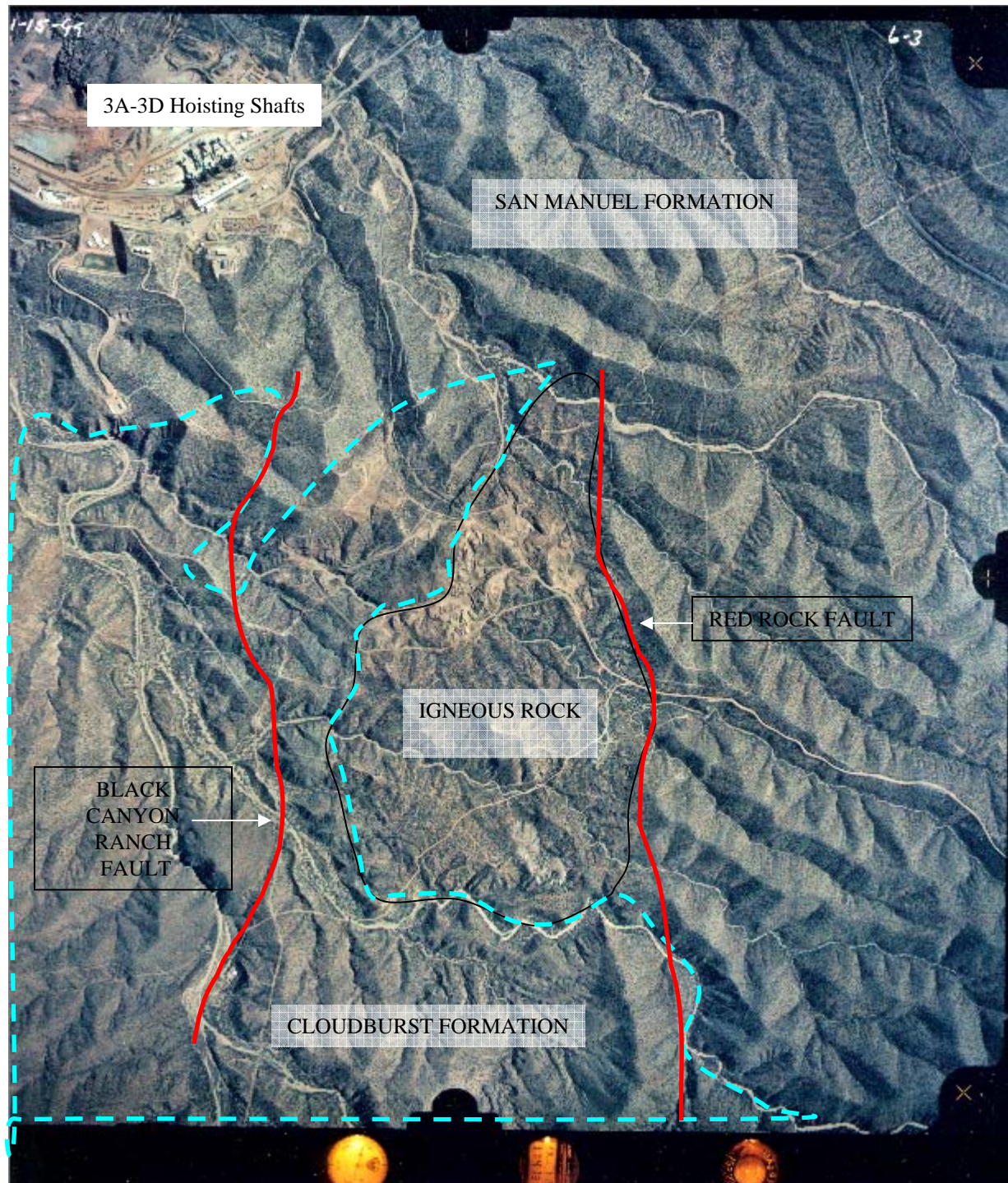


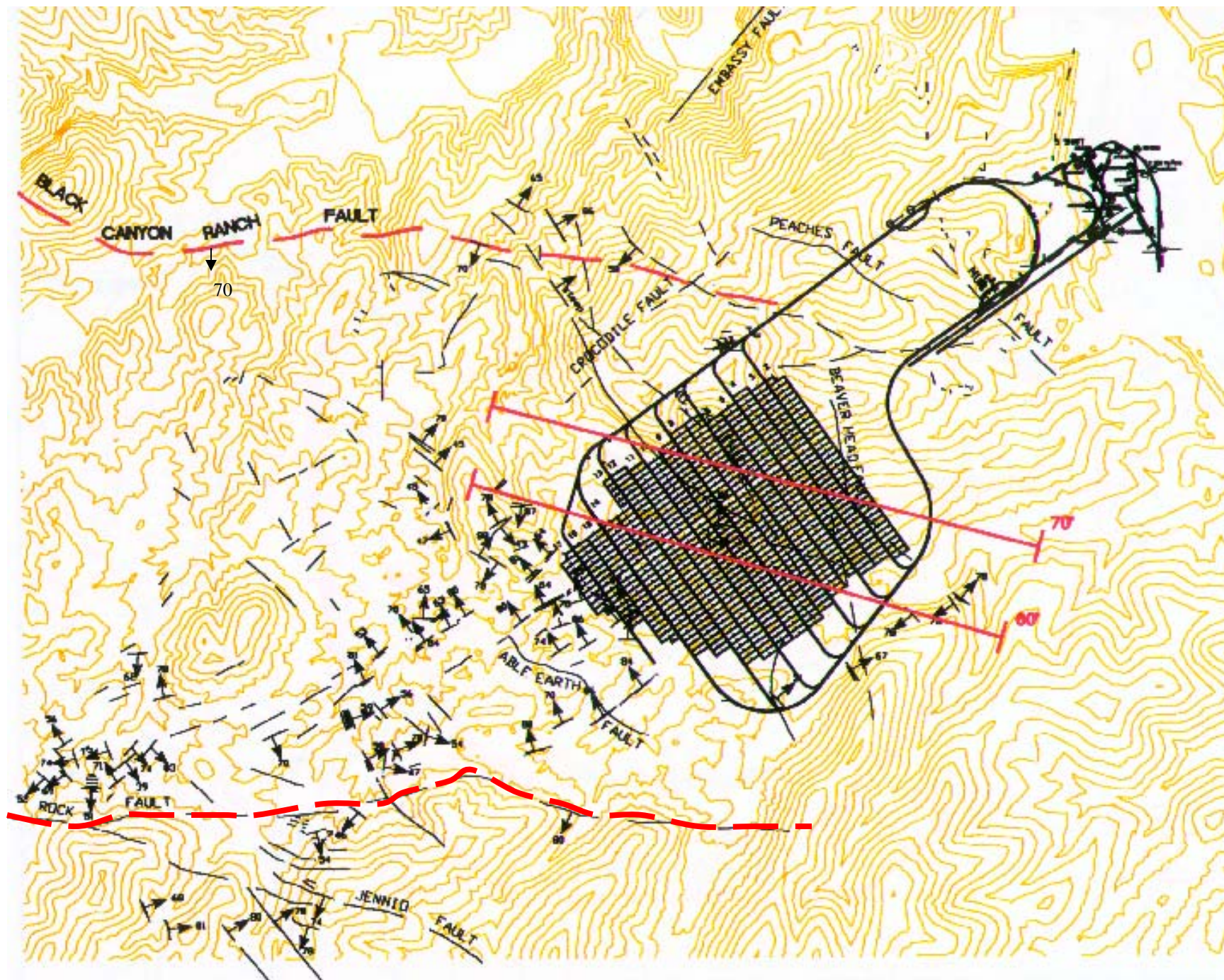


HANGOVER FAULT

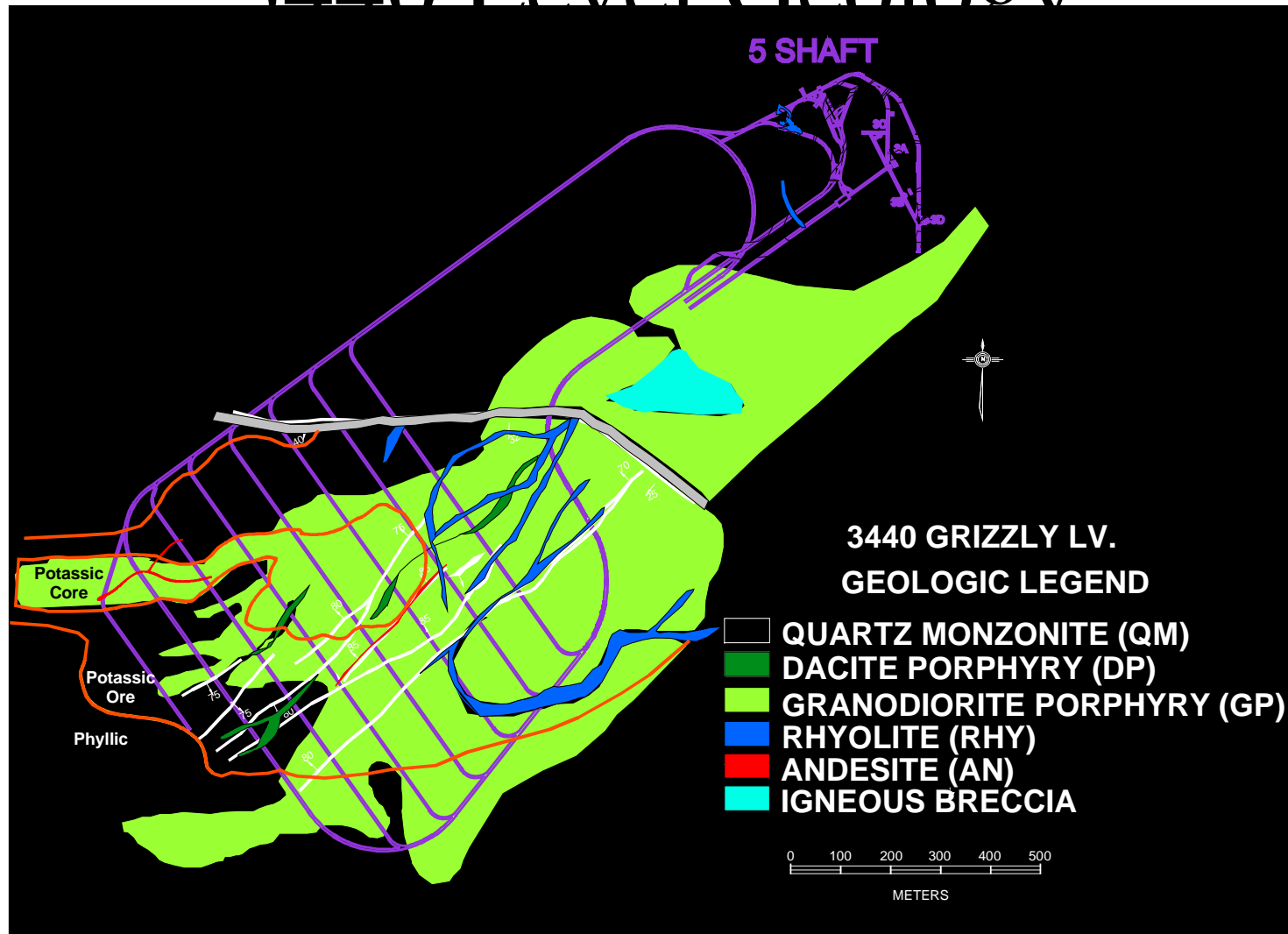






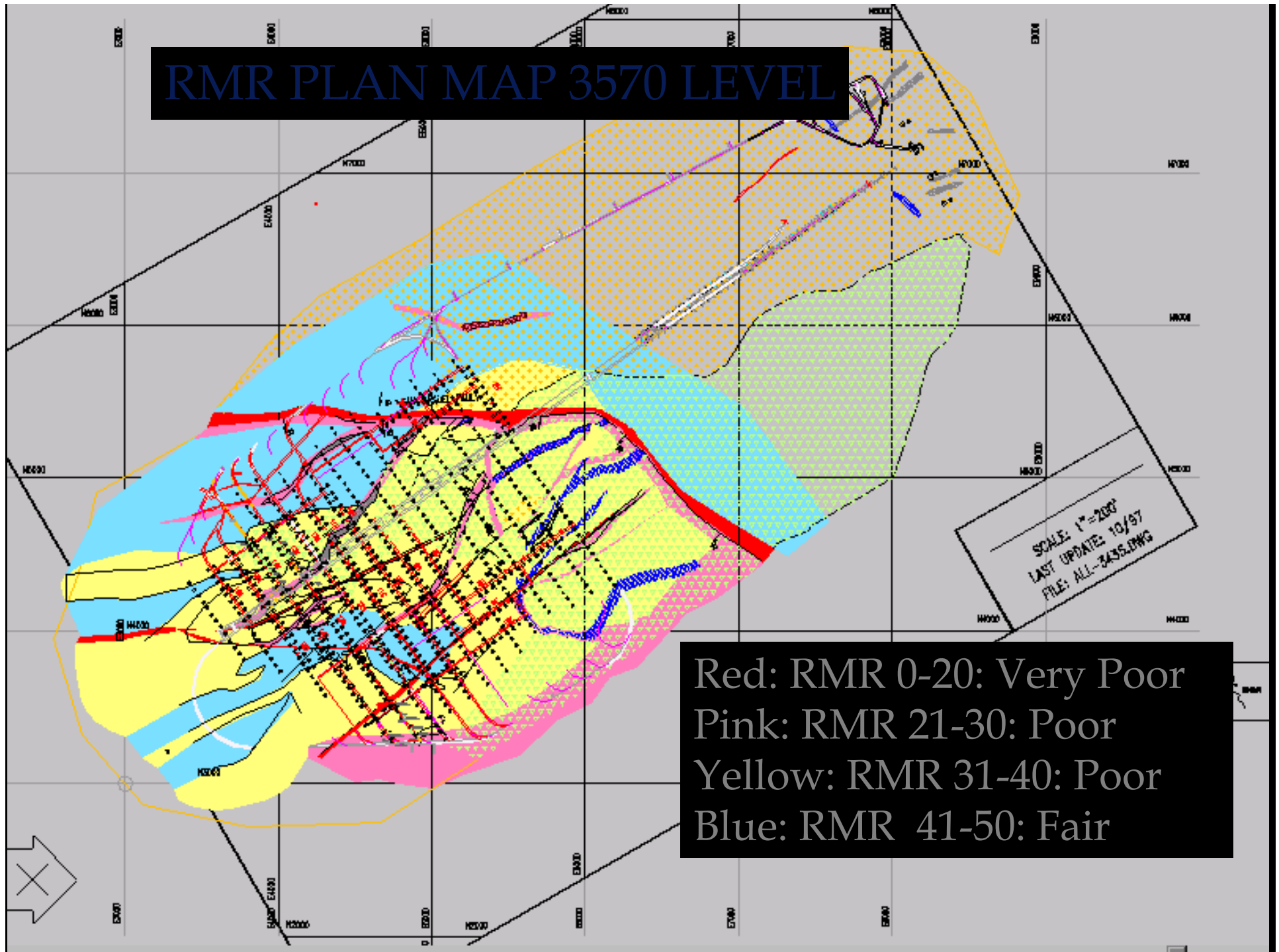


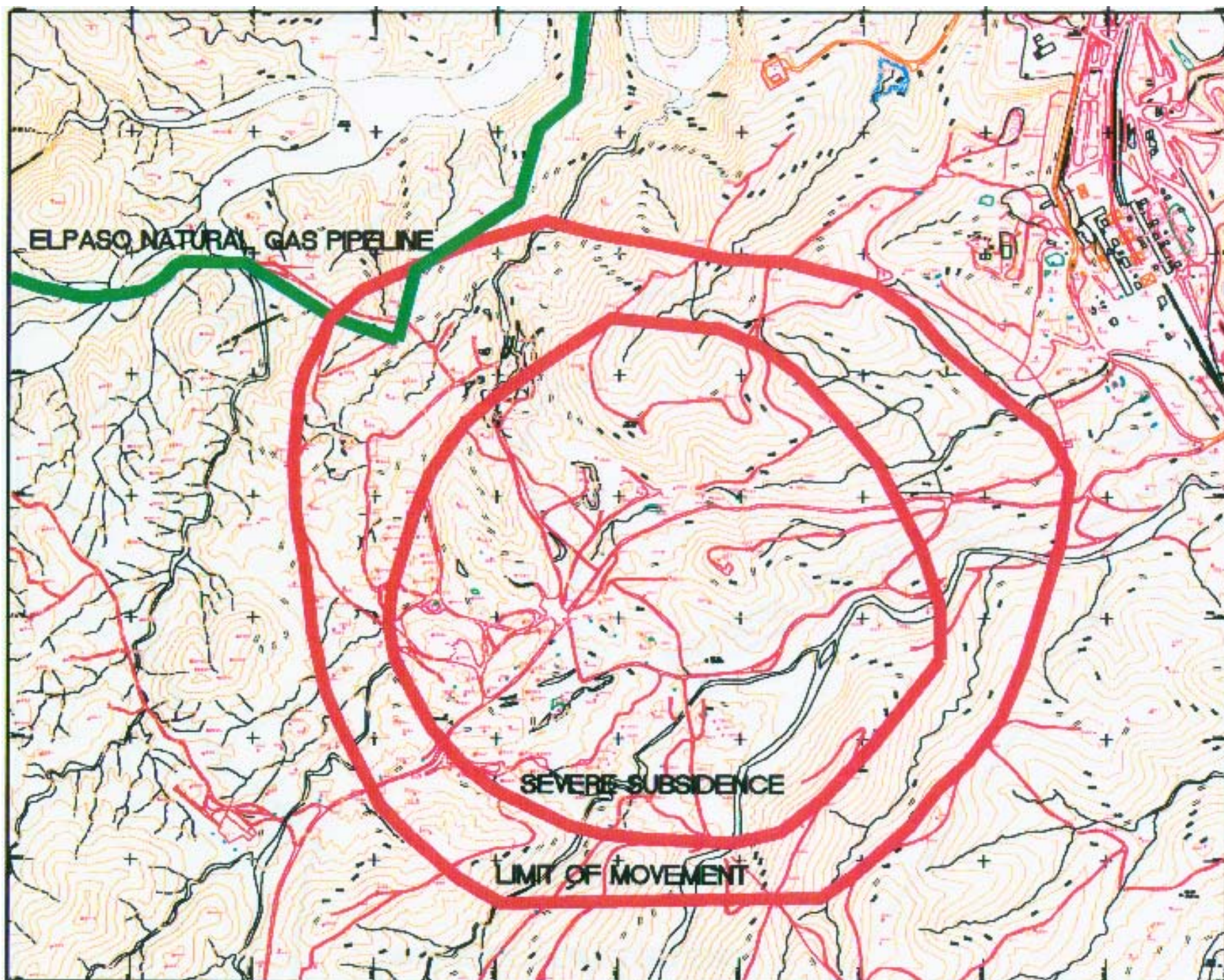
3440 Level Geology

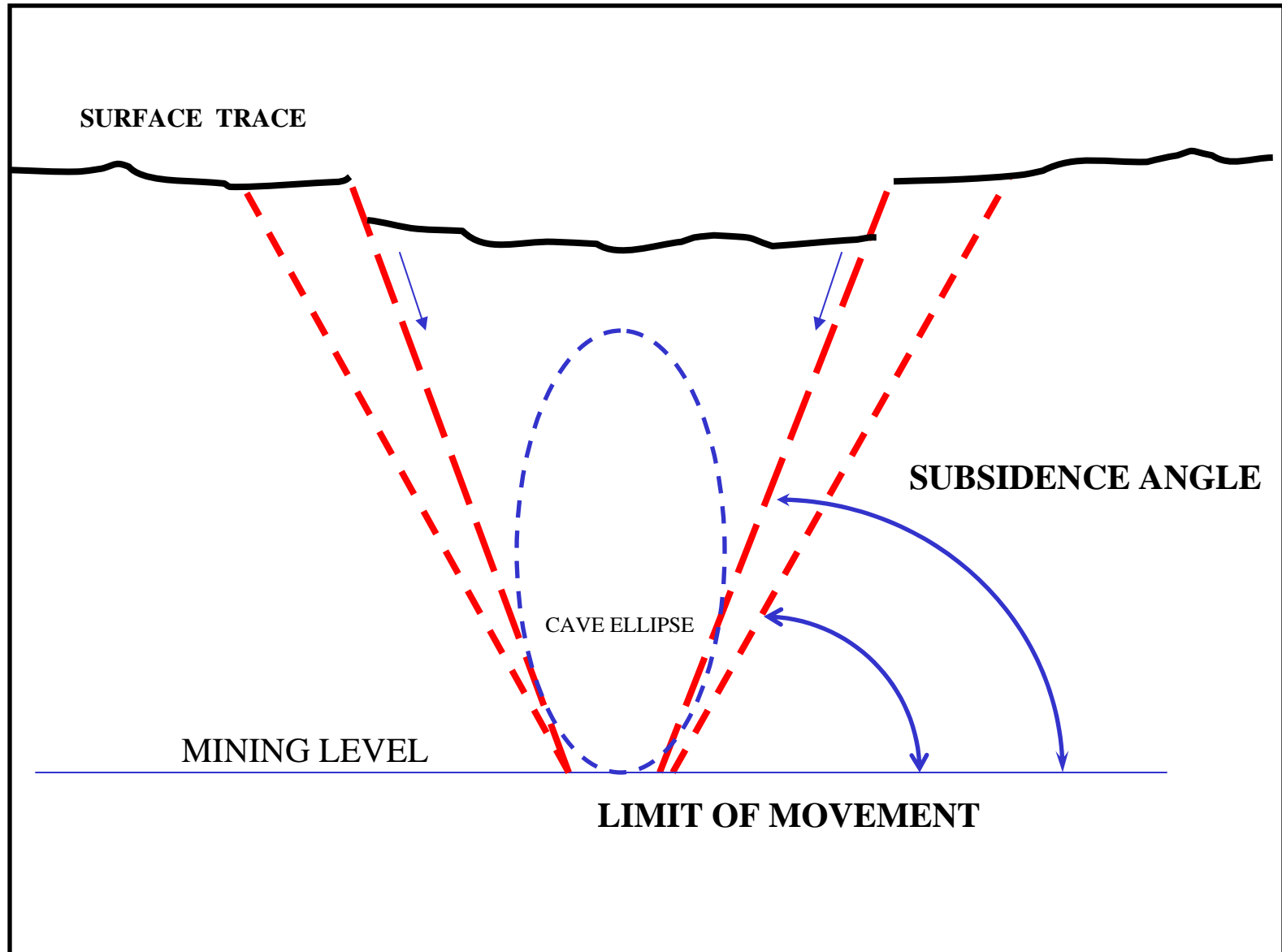


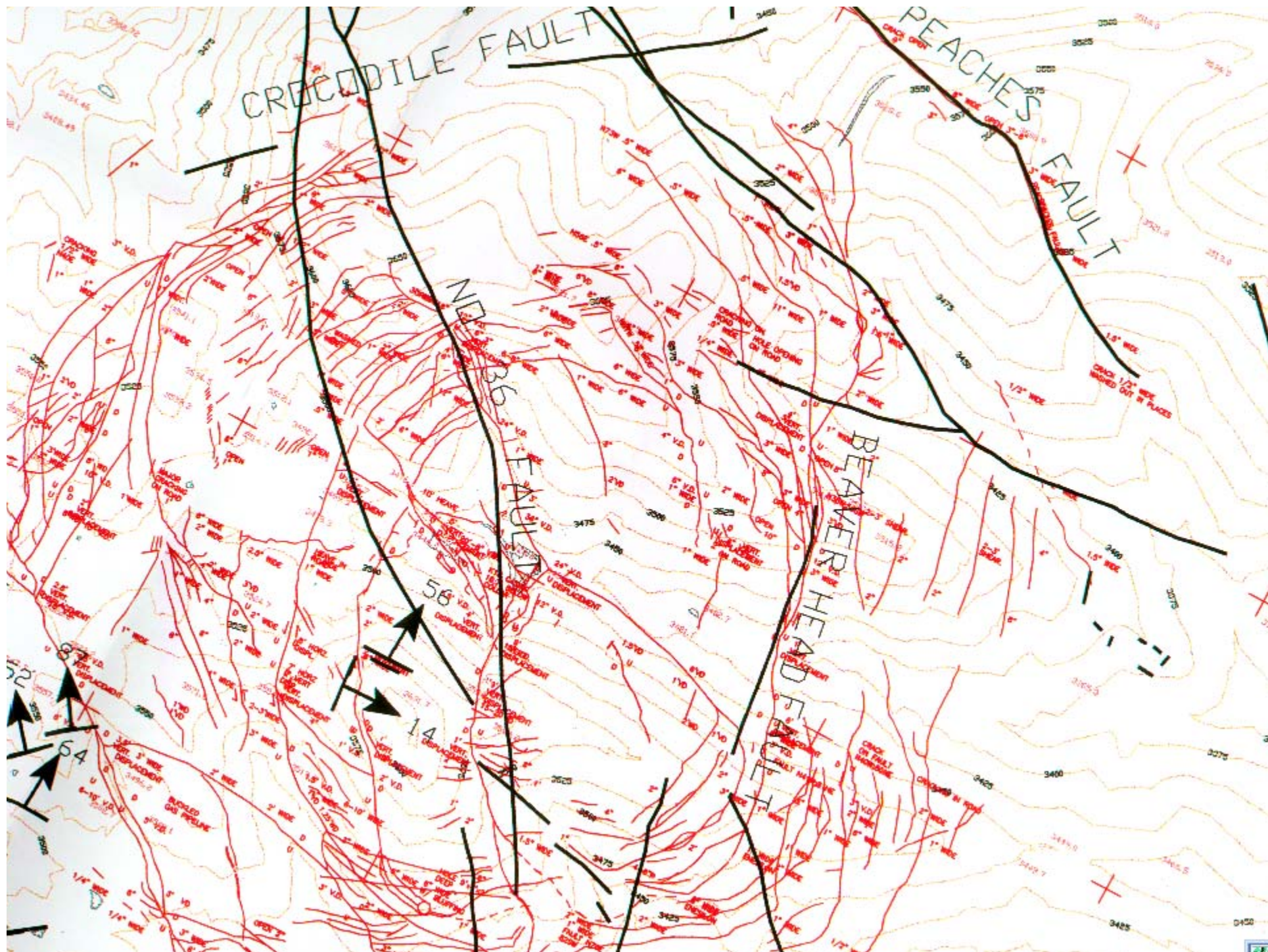
San Manuel Operations

RMR PLAN MAP 3570 LEVEL











MAJOR CRACKS

02

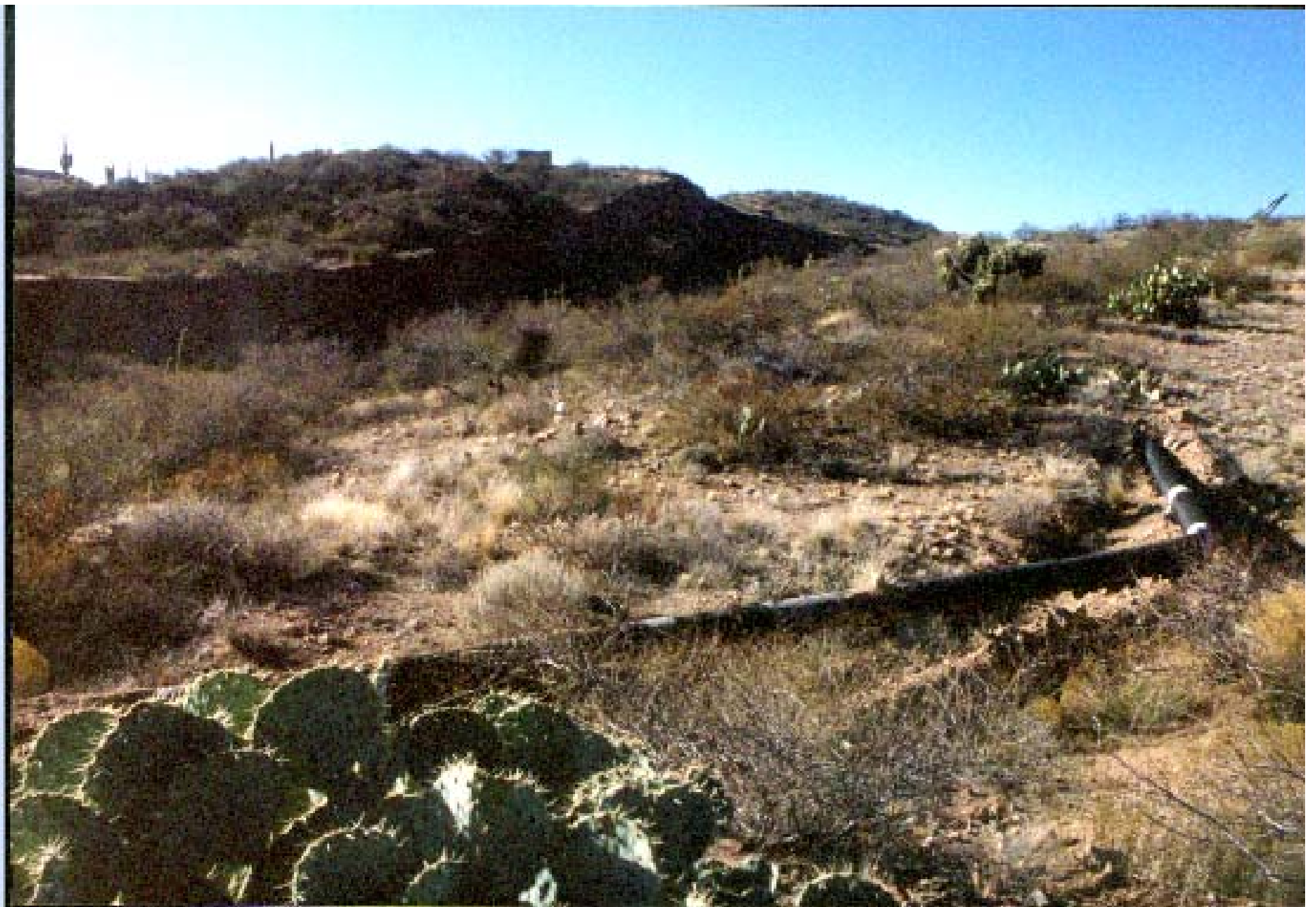
01

ABLE EARTH FAULT

CONGLOMERATE-IGNEOUS CONTACT

66-51-1







Number 36 Fault, Near Station 20



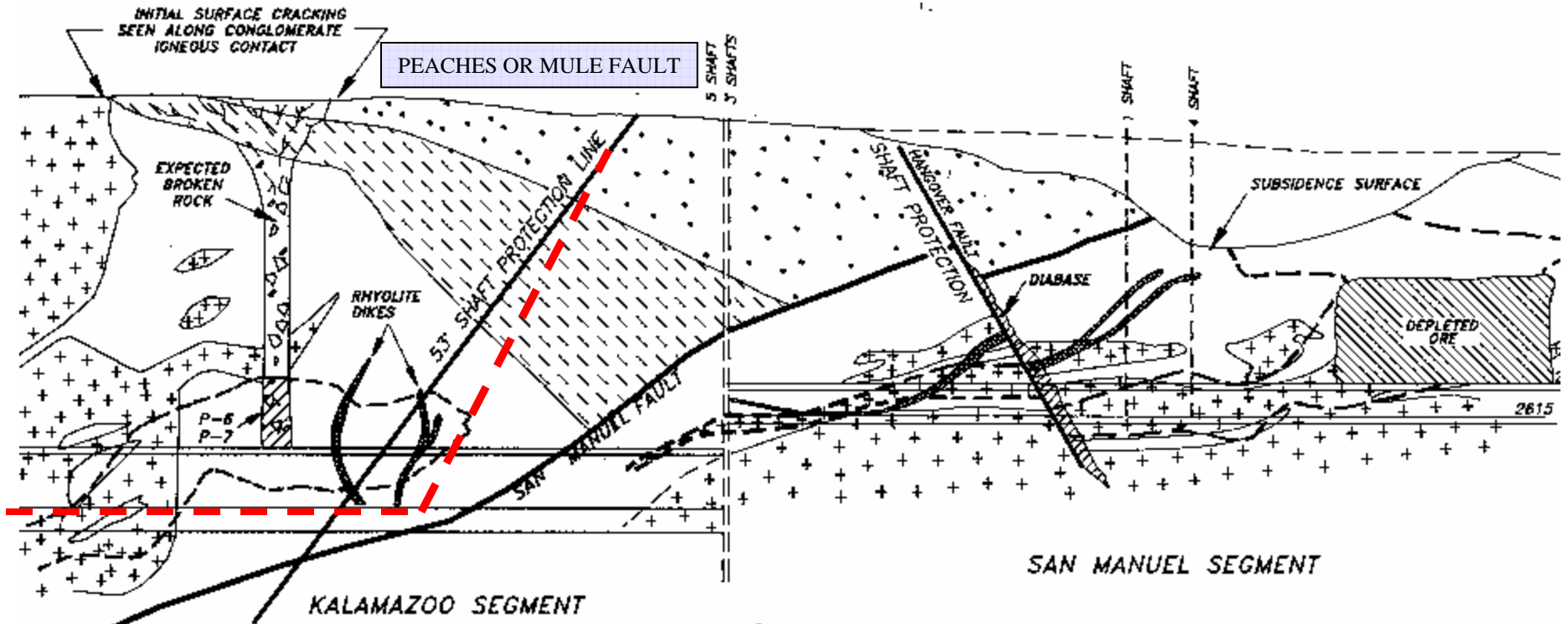


Western Escarpment, On Dirt Road

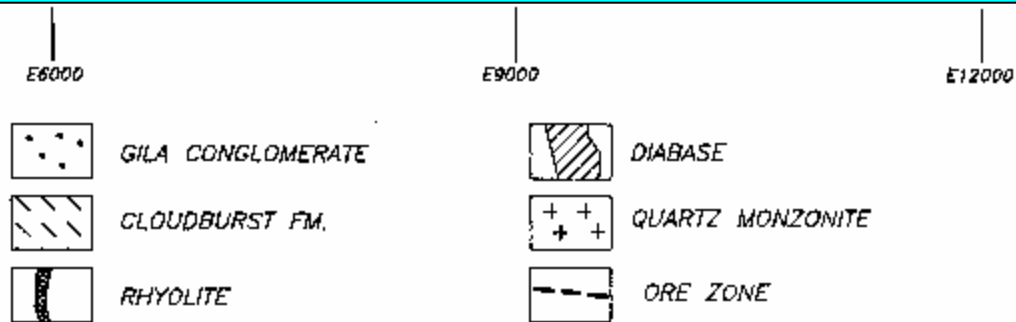
Top 1993

Bottom 1995

LONG SECTION SAN MANUEL-KALAMAZOO



63 DEGREE SHAFT PROTECTION ANGLE MAY INCREASE RESERVES 100 MILLION TONS (5-7 YEARS PRODUCTION)





Concerns

- Careful mapping of surface cracking through field checking
- Yearly aerial photos for contoured movement
- Periodic production shaft survey and inspections for damage or alignment
- Encroachment of damage to surface facilities
- Fencing off areas to limit access to cave areas